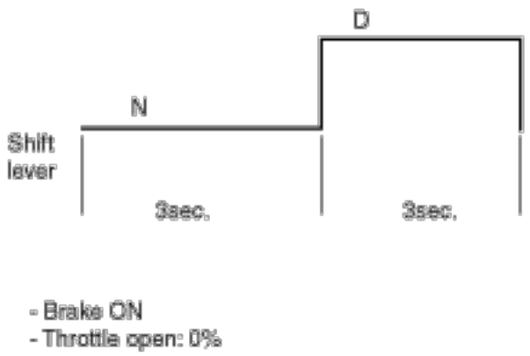
Transaxle Control Module(TCM) Learning

When shift shock is occurred or parts related with the transaxle are replaced, TCM learning should be performed.
In the following case, TCM learning is required.

- Transaxle assembly replacement
- TCM replacement
- TCM upgrading

TCM learning procedure

1. Automatic Transaxle Fluid (ATF) temperature: 40~100°C (104~212°F)
2. Static learning
   Repeat the below shift pattern four times or more with stepping on the brake.



3. Driving learning
   Drive the vehicle from a stop in D through all gears 1st, 2nd, 3rd, 4th gear while holding the throttle steady at the specified Throttle Position Sensor (TPS) value (15~25%).

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